

## <u>COURSE OVERVIEW ME0020</u> <u>Certified Boiler Operation, Control,</u> <u>Maintenance & Troubleshooting</u>

## Course Title

Certified Boiler Operation, Control, Maintenance & Troubleshooting

## Course Date/Venue

November, 09-13, 2025/Slaysel 02 Meeting Room, Movenpick Hotel & Resort Al Bida'a Kuwait, City of Kuwait

(30 PDHs)

Course Reference ME0020

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

## **Course Description**



This practical, highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course provides a comprehensive coverage of the modern high-pressure boilers. It has been completely revised, reorganized and updated to include the latest techniques in boiler operation, maintenance, water treatment, performance, optimization, inspection, control, troubleshooting, safety, emission and steam system management. Sections on boiler water treatment are now included in the course. The course utilizes actual case studies from around the world to highlight the topics discussed.

The course provides practical information that can be readily applied to pinpoint and minimize energy losses in boiler plants and energy distribution systems. Participants will be guided through their plant system component by component, showing exactly where and how performance can be improved. Facts will be given on different fuel types and firing methods, and how modern highefficiency boiler designs and control systems work.

Following easy-to-implement guidelines and helpful time-saving diagrams, participants will go over strategies to methodically achieve the maximum utilization of fuel and energy to keep operating costs low and equipment performance high.



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## Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply an up-to-date knowledge, skills and systematic techniques in boiler operation, inspection, maintenance, safety & water treatment, troubleshooting, performance, optimization and steam system management
- Implement the technology for boiler water treatment including laboratory control of boiler water chemical analysis results
- Pinpoint and minimize energy losses in your boiler plant and improve its performance and efficiency
- Employ systematic techniques in boiler maintenance, inspection, testing, control, operation, tuning, start-up and shutdown and troubleshoot your boiler system in a safe manner and clean environment

## Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK<sup>®</sup>). The H-STK<sup>®</sup> consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.

## Who Should Attend

This course provides an overview of all significant aspects and considerations of boiler operation, inspection, maintenance, safety & water treatment technology for utility superintendents, power house supervisors, maintenance engineers, design engineers, corrosion engineers, plant engineers, metallurgists, materials engineers, boiler engineers, supervisors and other technical staff. Further, reliability, mechanical integrity and safety engineers will also benefit from this important course.

## Course Fee

**US\$ 5,500** per Delegate + **VAT**. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day. In addition to the Course Manual, participants will receive an e-book "*Boiler*"

In addition to the Course Manual, participants will receive an e-book "Boiler Operator's Guide", published by McGraw-Hill Professional.

## **Accommodation**

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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## Course Certificate(s)

(1) Internationally recognized Competency Certificates and Plastic Wallet Cards will be issued to participants who completed a minimum of 80% of the total tuition hours and successfully passed the exam at the end of the course. Certificates are valid for 5 years.

#### Recertification is FOC for a Lifetime.

#### **Sample of Certificates**

The following are samples of the certificates that will be awarded to course participants: -









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(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.

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Program Title         Program Date         Hours           Ref.         ME0020         Certified Boiler Operation, Control,         November 10-14, 2019         30	<del>N</del>
	CEU's
Maintenance & Troubleshooting	3.0
200	
Total No. of CEU's Earned as of TOR Issuance Date	3.0
TRUE COPY	
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Maricel De Guzman Academic Director	
Academic Director	
Haward Technology has been approved as an Authorized Provider by the International Association for Continuing Education and Trai (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this approval, Haward Technology has demonstrated that	
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(IACET). 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this approval, Haward Technology has demonstrated that with the ANSI/IACET 1-2013 Standard which is widely recognized as the standard of good practice internationally. As a result of their Author Provider membership status, Haward Technology is authorized to offer IACET CEUs for programs that qualify under the ANSI/IACE Standard. Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Association for Continuing Education and guidelines. The CEU is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an international Association of criteria and guidelines.	CET 1-2013 nuing IACET).



## **Certificate Accreditations**

Certificates are accredited by the following international accreditation organizations: -

• **BAC** 

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

# The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request

#### Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



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## Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Adel Abdallah is a Senior Process & Water Engineer with almost 25 years of extensive experience within the Petrochemical, Refinery, Utilities and Oil & Gas industries. His expertise covers Water Well, Transfer & Network Systems, Water Distribution Systems, Water Networking, Hydraulic Modelling Systems, Pumping Stations, Water Reservoirs, Water Storage Tanks, Water Treatment, Extended Activated Sludge Treatment, Water Analysis, Water Treatment Technology, MBBR, Hydraulic

Design, Hydraulic Network System, Water Pipeline System, Water Distribution System, Water Quality Analysis, Steam Boiler, Hydro-Treating Technology and Water Storage Tanks. Further, he is also well-versed in Fundamentals of Process Operations, Sampling & Feed/Product Quality, Process Troubleshooting & Problem Solving, Catalysts, Distillation Column, Process Heaters/Furnaces, Reboilers, Condensers, P&ID, Positive Displacement & Centrifugal Pumps, Compressors, Turbines, Fans, Blowers, Electric Motors, Gears & Transmission Equipment, Heat Exchangers, Valves, Packing & Mechanical Seal, Bearing, Couplings, Alignment, Air Compressors and ISO System.

During Mr. Abdallah's career life, he has handled challenging positions wherein he has acquired his wide technical and practical experience such as the **Senior Chemical Engineer**, **Chemical Engineer**, **Project Site Engineer**, **Water Engineer**, **Process Engineer**, **Technical Engineer**, **Production Supervisor** and **Senior Instructor/Consultant** for various companies such as the Water Authority of Jordan, Metito Overseas, Al-Hassan Industrial Estate, UIP-FCEC JV Design and Build Company, Degussa MBT, Al-Mas Resin Factory, Jordanian Tunisian Chemicals Co. and National Chlorine Company.

Mr. Abdallah has a **Bachelor's** degree in **Chemical Engineering**. Further, he is a **Certified Instructor/Trainer**, a **Certified Internal Verifier/Assessor/Trainer** by the **Institute of Leadership of Management (ILM**) and delivered numerous courses, trainings, conferences, seminars and workshops internationally.

## Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1:	Sunday, 09 <sup>th</sup> of November 2025
0730 - 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	<b>Boiler &amp; Boiler Systems</b> Types of Boilers • Configurations & Characteristics of Each Type • Codes & Standards • How to Use Steam Tables • Circulation of Boiler Water
0930 - 0945	Break
0945 - 1100	Boiler & Boiler Systems (cont'd)Combustion • Boiler Fluid Flow Paths • Thermodynamics • Fuel • Air •Feedwater • Steam or Hot Water



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1100 - 1215	<i>Burners, Superheaters &amp; Reheaters</i> Gas Burners • Oil Burners • Combination Gas/Oil Burners • Gas & Oil Trains • Waste Heat Recovery
1215 – 1230	Break
1230 - 1420	<b>Burners, Superheaters &amp; Reheaters (cont'd)</b> Superheaters • Reheaters • Attemperators Configuration & Characteristics of each Type • Relevant Metallurgy & Alloy Materials & Creep Factor
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One

Day 2:	Monday, 10 <sup>th</sup> of November 2025
	Boiler Instrumentation & Controls
0730 - 0930	Modulating Control System • Fixed Positioning • Parallel Positioning with
	Operator Trim • Fuel & Air Metering • Oxygen Trim • Feed Water
	Control
0930 - 0945	Break
	Boiler Instrumentation & Controls (cont'd)
	Primary Control Sequence of Operation • Flame Monitoring Devices • Y-S
0945 - 1100	7800 Control System • Fireye Flame Monitor • Microprocessor based Burner
	Management System • Controls & Safety Devices for Automatically Fired
	Boilers • NFPA-85 Series
	Boiler Startup & Shutdown
1100 – 1215	Preparation for Startup • The Pre-Startup Walk Through • Filling the Boiler
	Drum • Establishing Flow through the Boiler • Establishing a Boiler Flame
1215 - 1230	Break
1230 - 1420	Boiler Startup & Shutdown (cont'd)
	Basic Shutdown Procedures • Reducing Firing Rate • Reducing Steam Flow
	Reducing Air & Gas Flow      Maintaining Flow through Superheater
	Recap
1420 - 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the
	<i>Topics that were Discussed Today &amp; Advise Them of the Topics to be Discussed</i>
	Tomorrow
1430	Lunch & End of Day Two

Day 3:	Tuesday, 11 <sup>th</sup> of November 2025
	Boiler Operation & Steam System Management
0730 – 0930	Normal Operation & Steady State Conditions • Maintaining Design Steam
	Temperature & Pressure • Maintaining Proper Combustion Conditions
0930 - 0945	Break
	Boiler Operation & Steam System Management (cont'd)
0945 - 1100	Maintaining Proper Feed Water Conditions • Monitoring the Steam/Water
	Circuit • Safety Valves & Low Water Cutoff Control
	Safety Valves & Low Water Cutoff Controls
1100 – 1215	Codes & Standards • Set Pressures & Capacity • Control Blowdown Test •
	Slow Drain Test • Evaporative Test
1215 – 1230	Break



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1230 - 1420       Boiler Feed Water Quality • Mechanical & Chemical Deriation • Boiler Water Chemical Selection & Dozing         1420 - 1430       Recap         1420 - 1430       Using this Course Ocerview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1430       Lunch & End of Day Three         Day 4:       Wednesday, 12 <sup>th</sup> of November 2025         Boiler Vater Chemistry & Treatment (cont'd)         0730 - 0930       Steam Purity & Controlling Steam pH1 • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced         0930 - 0945       Break         Boiler Efficiency & Waste Heat Recovery         Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1100 - 1215       Combustion Analysis & Tuning Procedures         1215 - 1230       Break         1220 - 1420       Internal Inspection & Testing         1230 - 1420       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1420 - 1430       Boiler Maintenance * Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1420 - 1430       Lunch & End of Day Four <t< th=""><th></th><th>Boiler Water Chemistry &amp; Treatment</th></t<>		Boiler Water Chemistry & Treatment	
Recap         1420 - 1430         Using this Course Overview, the Instructor(s) will Brief Participants about the Topics to be Discussed Tomorrow         1430       Lunch & End of Day Three         Day 4:       Wednesday, 12 <sup>th</sup> of November 2025         Boiler Water Chemistry & Treatment (cont'd)         0730 - 0930       Steam Purity & Controlling Steam PH • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced         0930 - 0945       Break         Boiler Efficiency & Waste Heat Recovery         Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         Combustion Analysis & Tuning Procedures         1100 - 1215       Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1230 - 1420       Break         Boiler Inspection & Testing         1230 - 1420       Internal Inspection • External Inspection Code Violations         Recap         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430         1420 - 1430	1230 - 1420	Boiler Feed Water Quality • Mechanical & Chemical Deriation • Boiler	
1420 - 1430       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Today Advise Them of the Topics to be Discussed Today Advise Them of the Topics to be Discussed Today 4: <b>Day 4:</b> Wednesday, 12 <sup>th</sup> of November 2025 <b>Boiler Water Chemistry &amp; Treatment (cont'd)</b> 0730 - 0930       Steam Purity & Controlling Steam pH • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced         0930 - 0945       Break <b>Boiler Efficiency &amp; Waste Heat Recovery</b> 0945 - 1100       Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1100 - 1215       Combustion Analysis & Tuning Procedures         1230 - 1420       Internal Inspection & Testing         1230 - 1420       Internal Inspection & Testing         1240 - 1430       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed Today & Advise Them of the Topics to be Discussed To		Water Chemical Selection & Dozing	
1420 - 1430         Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1430         Lunch & End of Day Three         Day 4: Wednesday, 12 <sup>m</sup> of November 2025         Boiler Water Chemistry & Treatment (cont'd)         Officiency Wednesday, 12 <sup>m</sup> of November 2025         Day 4: Wednesday, 12 <sup>m</sup> of November 2025         Boiler Water Chemistry & Treatment (cont'd)         Officiency Accepted Protein Steam Priot (control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced         0945 - 1100         Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices         1215 - 1230         Break         Boiler Inspection * Testing         1420 - 1430         Internal Inspection * External Inspection Code Violations         Recap         1420 - 1430         Lunch & End of Day Four <td colspa<="" td=""><td></td><td>Recap</td></td>	<td></td> <td>Recap</td>		Recap
Iopics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow           1430         Lunch & End of Day Three           Day 4: Wednesday, 12 <sup>th</sup> of November 2025           Boiler Water Chemistry & Treatment (cont'd)         Steam Purity & Controlling Steam pH • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced           0930 - 0945         Break         Boiler Efficiency & Waste Heat Recovery           Heat Exchanger Efficiency - Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery           Combustion Analysis & Tuning Procedures           1100 - 1215         Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices           1215 - 1230         Break           Boiler Inspection & External Inspection • Operational Inspection • Hydrostatic Pressure Test • Common Inspection Code Violations           Recap         Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow           1420 - 1430         Eand of Day Four           Day 5:         Thursday, 13 <sup>th</sup> of November 2025           Boiler Maintenance • General Maintenance • Daily Maintenance • Vereventive Maintenance • Fireside Maintenance • Daily Maintenance • Preventive Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Mai	1420 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the	
1430       Lunch & End of Day Three         Day 4:       Wednesday, 12 <sup>th</sup> of November 2025         0730 - 0930       Steam Purity & Controlling Steam pH • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced         0930 - 0945       Break         0945 - 1100       Break         0945 - 1100       Heat Exchanger Efficiency & Waste Heat Recovery Heat Exchanger Efficiency a Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1100 - 1215       Combustion Analysis & Tuning Procedures Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices         1215 - 1230       Break         Boiler Inspection & Testing Internal Inspection • External Inspection Code Violations         Recap       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1420 - 1430       Boiler Maintenance • General Maintenance • Operating & Safety Control Maintenance • General Maintenance • Daily Maintenance • Preventive Maintenance • Monthly Maintenance • Loss of Boiler Auxiliaries • Boiler Troubleshooting & Safety         0730 - 0945       Break         Boiler Emissions & Pollution Control Systems	1420 - 1430	Topics that were Discussed Today & Advise Them of the Topics to be Discussed	
Day 4:       Wednesday, 12th of November 2025         Boiler Water Chemistry & Treatment (cont'd)       Steam Purity & Controlling Steam pH • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced         0930 - 0945       Break         0945 - 1100       Boiler Efficiency & Waste Heat Recovery         Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1100 - 1215       Combustion Analysis & Tuning Procedures         1215 - 1230       Break         Boiler Inspection & Testing       Optimum Oxygen Percentage • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices         1215 - 1230       Break         Boiler Inspection & Testing       Internal Inspection & Operational Inspection • Hydrostatic Pressure Test • Common Inspection Code Violations         1420 - 1430       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1430       Lunch & End of Day Four         Day 5:       Thursday, 13th of November 2025         Boiler Maintenance • General Maintenance • Daily Maintenance • Weekly Maintenance • Monthly Maintenance • Annual Maintenance • Preventive Maintenance • Monthly Maintenance • Annual Maintenance • Preventive Maintenance • Monthly Maintenance • Annual Maintenance • Preventive Maintenance • Monthy Maintenance • Annual Maintenance • Preven		Tomorrow	
Boiler Water Chemistry & Treatment (cont'd)         0730 - 0930       Steam Purity & Controlling Steam pth • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced         0930 - 0945       Break         0945 - 1100       Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1100 - 1215       Combustion Analysis & Tuning Procedures Combustion Analysis & Tuning Procedures         1215 - 1230       Break         1230 - 1420       Internal Inspection & Testing Internal Inspection • External Inspection code Violations         Recap       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1420 - 1430       Lunch & End of Day Four         Day S:       Thursday, 13 <sup>th</sup> of November 2025         Boiler Maintenance • General Maintenance • Operating & Safety Control Maintenance • General Maintenance • Daily Maintenance • Preventive Maintenance • General Maintenance • Daily Maintenance • Preventive Maintenance • Monthly Maintenance • Annual Maintenance • Preventive Maintenance • Soft • VOCs • Pollution Control Six Criteria Air Pollutants • NOX & SOX • VOCs • Pollution Control Systems         0945 - 1100       Sic Criteria Air Pollutants • NOX & SOX • VOCs • Pollution Control Systems         1100 - 1215       Steam Traps • Loss of Boiler Flame • Low & High water • Loss of Boiler Auxiliaries • Boiler leaks     <	1430	Lunch & End of Day Three	
Boiler Water Chemistry & Treatment (cont'd)           0730 - 0930         Steam Purity & Controlling Steam pH • Laboratory Control of Boiler Water Chemical Analysis Results • Sampling Boiler Water & Steam Produced           0930 - 0945         Break           0945 - 1100         Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery           1100 - 1215         Combustion Analysis & Tuning Procedures Combustion Analysis & Tuning Procedures           1100 - 1215         Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices           1215 - 1230         Break           1230 - 1420         Internal Inspection • External Inspection Code Violations           Recap         Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow           1420 - 1430         Lunch & End of Day Four           Day 5:         Thursday, 13 <sup>th</sup> of November 2025           Boiler Maintenance • General Maintenance • Derating & Safety Control Maintenance • General Maintenance • Daily Maintenance • Veekly Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Maintenance • Nox & SOX • VOCs • Pollution Control Systems           0945 - 1100         Boiler Timbleshooting & Safety Siz Criteria Air Pollutant	Day 4:	Wednesday, 12 <sup>th</sup> of November 2025	
Chemical Analysis Results • Sampling Boiler Water & Steam Produced           0930 - 0945         Break           0945 - 1100         Boiler Efficiency & Waste Heat Recovery           Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery           1100 - 1215         Combustion Analysis & Tuning Procedures           1100 - 1215         Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices           1215 - 1230         Break           Boiler Inspection & Testing Internal Inspection • External Inspection • Operational Inspection • Hydrostatic Pressure Test • Common Inspection Code Violations           Recap         Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow           1420 - 1430         Lunch & End of Day Four           Day 5:         Thursday, 13 <sup>th</sup> of November 2025           Boiler Maintenance • General Maintenance • Operating & Safety Control Maintenance • General Maintenance • Daily Maintenance • Preventive Maintenance           0930 - 0945         Break           Boiler Emissions & Pollution Control Systems         Boiler Toubleshooting & Safety           1100 - 1215         Boiler Toubleshooting & Safety           0945 - 1100         Boiler Toubleshooting & Safety <th< td=""><td></td><td>Boiler Water Chemistry &amp; Treatment (cont'd)</td></th<>		Boiler Water Chemistry & Treatment (cont'd)	
0930 - 0945       Break         0945 - 1100       Boiler Efficiency & Waste Heat Recovery         Heat Exchanger Efficiency • Combustion Efficiency Data Collection •         Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat         Recovery         1100 - 1215         Combustion Analysis & Tuning Procedures         1210 - 1215         Combustion Efficiency Data Collection • Optimum Oxygen Percentage •         Optimum Stack Temperature • Tips & Generally Accepted Practices         1215 - 1230         Break         Boiler Inspection & Testing         1230 - 1420         Internal Inspection • External Inspection Code Violations         Recap         1420 - 1430         Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1430       Lunch & End of Day Four         Day 5:       Thursday, 13th Ot November 2025         Boiler Maintenance • General Maintenance • Daily Maintenance •         0930 - 0945       Break         0917       Gontrol Maintenance • Monthly Maintenance • Daily Maintenance •         0930 - 0945       Boiler Emissions & Pollution Control Systems         0945 - 1100       Six Criteria Air Pollutants • NOx & SOx • VOCs • Pollution Control Systems	0730 - 0930	Steam Purity & Controlling Steam pH • Laboratory Control of Boiler Water	
0945 - 1100       Boiler Efficiency & Waste Heat Recovery         100 - 1210       Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1100 - 1215       Combustion Analysis & Tuning Procedures         1100 - 1215       Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices         1215 - 1230       Break         1230 - 1420       Break         1230 - 1420       Internal Inspection & Testing         1420 - 1430       Recap         1420 - 1430       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1430       Lunch & End of Day Four         Day 5:       Thursday, 13 <sup>th</sup> of November 2025         Boiler Maintenance • General Maintenance • Derating & Safety         0730 - 0930       Control Maintenance • General Maintenance • Daily Maintenance • Weekly Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Maintenance • Daily Maintenance • Preventive Maintenance • Dreventive Annual Maintenance • Preventive Annual Maintenance • Systems         0930 - 0945       Break         Boiler Emissions & Pollution Control         Systems       Boiler Toubleshooting & Safety         1100 - 1215		Chemical Analysis Results • Sampling Boiler Water & Steam Produced	
0945 - 1100       Heat Exchanger Efficiency • Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat Recovery         1100 - 1215       Combustion Analysis & Tuning Procedures         1100 - 1215       Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices         1215 - 1230       Break         1230 - 1420       Internal Inspection & Testing         11230 - 1420       Internal Inspection • External Inspection • Operational Inspection • Hydrostatic Pressure Test • Common Inspection Code Violations         Recap       Using this Course Overoiew, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1420 - 1430       Lunch & End of Day Four         Day 5:       Thursday, 13 <sup>th</sup> of November 2025         80iler Maintenance • Fireside Maintenance • Operating & Safety         0730 - 0930       Control Maintenance • General Maintenance • Daily Maintenance • Preventive Maintenance • General Maintenance • Annual Maintenance • Preventive Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Maintenance • Monthly Maintenance • Daily Maintenance • Preventive Maintenance • Soft • VOCs • Pollution Control Systems         0945 - 1100       Six Criteria Air Pollutants • NOx & SOx • VOCs • Pollution Control Systems         1100 - 1215       Boiler Troubleshooting & Safety         1100 - 1215       Boiler Poubleshooting &	0930 - 0945	Break	
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1100 - 1215       Combustion Analysis & Tuning Procedures         1100 - 1215       Combustion Efficiency Data Collection • Optimum Oxygen Percentage • Optimum Stack Temperature • Tips & Generally Accepted Practices         1215 - 1230       Break         1230 - 1420       Internal Inspection & Testing         11420 - 1430       Internal Inspection • External Inspection Code Violations         Recap       Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow         1430       Lunch & End of Day Four         Day 5:       Thursday, 13 <sup>th</sup> of November 2025         0730 - 0930       Boiler Maintenance • Fireside Maintenance • Derating & Safety         0730 - 0930       Control Maintenance • General Maintenance • Daily Maintenance • Preventive Maintenance         0930 - 0945       Break         0945 - 1100       Six Criteria Air Pollution Control Systems         1100 - 1215       Boiler Troubleshooting & Safety         1100 - 1215       Boiler Troubleshooting & Safety         1100 - 1215       Boiler Troubleshooting & Safety         1230 - 1300       Boiler Troubleshooting & Safety         1230 - 1300       Boiler Troubleshooting & Safety	0945 - 1100	Optimum Oxygen Percentage • Optimum Stack Temperature • Waste Heat	
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Course Conclusion			
	1300 - 1315		
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Course Topics that were Covered During the Course           1315 - 1415         COMPETENCY EXAM			
1315 – 1415 COMPETENCY EXAM	1430	Lunch & End of Course	
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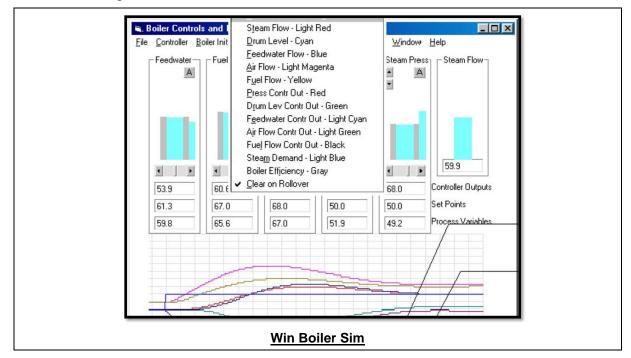
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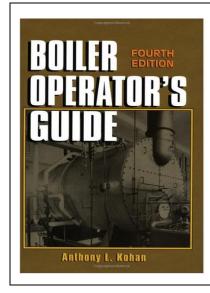
## Simulator (Hands-on Practical Sessions)

Practical session will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the simulator "Win Boiler Sim".



## Book(s)

As part of the course kit, the following e-book will be given to all participants:



Title: Boiler Operator's GuideISBN: 978-0070365742Author: Anthony KohanPublisher: McGraw-Hill Professional

Course Coordinator Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org



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